

# Component development for a liquid sorption thermal energy storage system

- Activities in the IEA SHC Task 58 “Material and Component Development for Thermal Energy Storage” - Subtask 4T: Component Design for Thermo Chemical Materials
- Practical application in liquid sorption heat storage with aqueous sodium hydroxide

Webinar, Nov 27, 2019 14:00 - 15:30 GMT

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## Subtask 4T: Motivation

- There are many different demonstrator and lab scale systems under design, construction and testing.
- These vary highly in reported process, power, capacity and application.
- In addition to heat transport, components for thermo chemical storage systems have to provide an optimised heat and mass transport.
- The actual heat/mass exchanger design is crucial for the achievable storage capacity and power output.
- The possibilities in designing such a reactor are multiple, and so are the testing methods.

*A common basis is required*

## Subtask 4T: Component Design for Thermo Chemical Materials

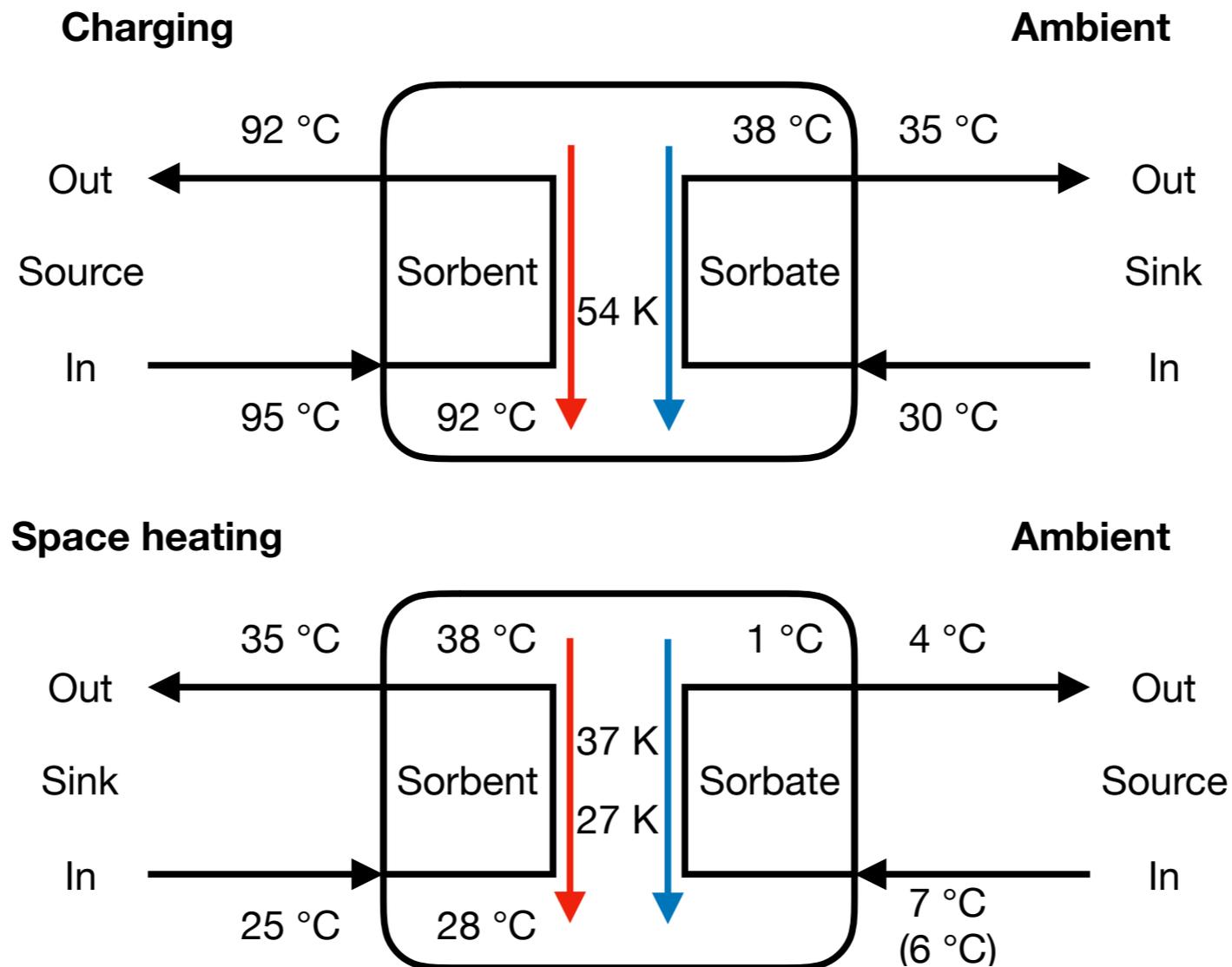
- four performance criteria:
  - gross temperature lift (temperature effectiveness)
  - volumetric energy density
  - volumetric power
  - round trip efficiency
- four evaluation scales:
  - material (mg)
  - bulk (g)
  - component (kg)
  - system (Mg)
- varying system process types
- many different testing profiles

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*Realistic temperatures*

# Realistic operating temperatures for building application



Guideline from EN 14511-2

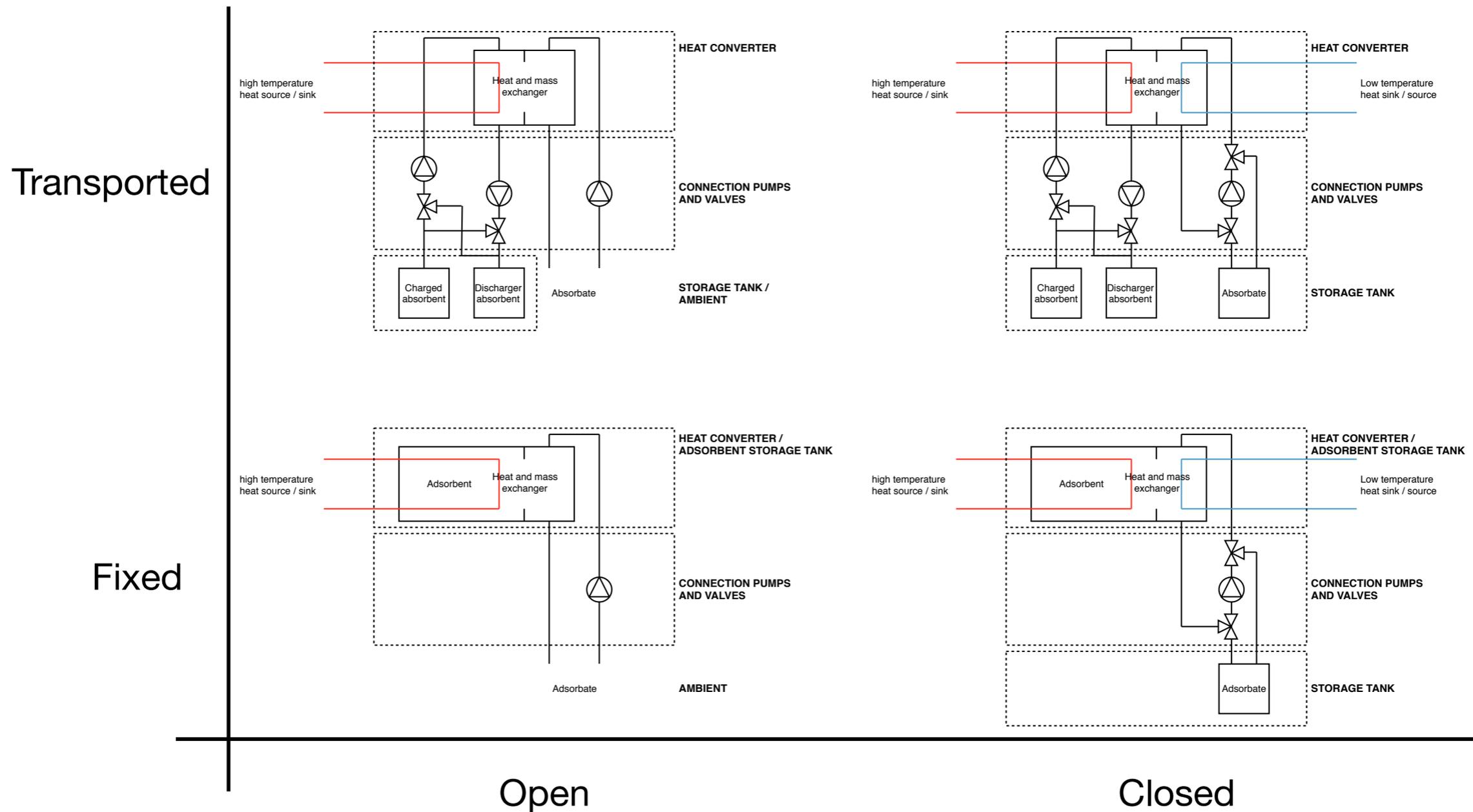
Fumey B, et al. Building application specific temperatures for the testing of phase change and thermo chemical materials, components and systems, Publication submitted.

## Subtask 4T: Component Design for Thermo Chemical Materials

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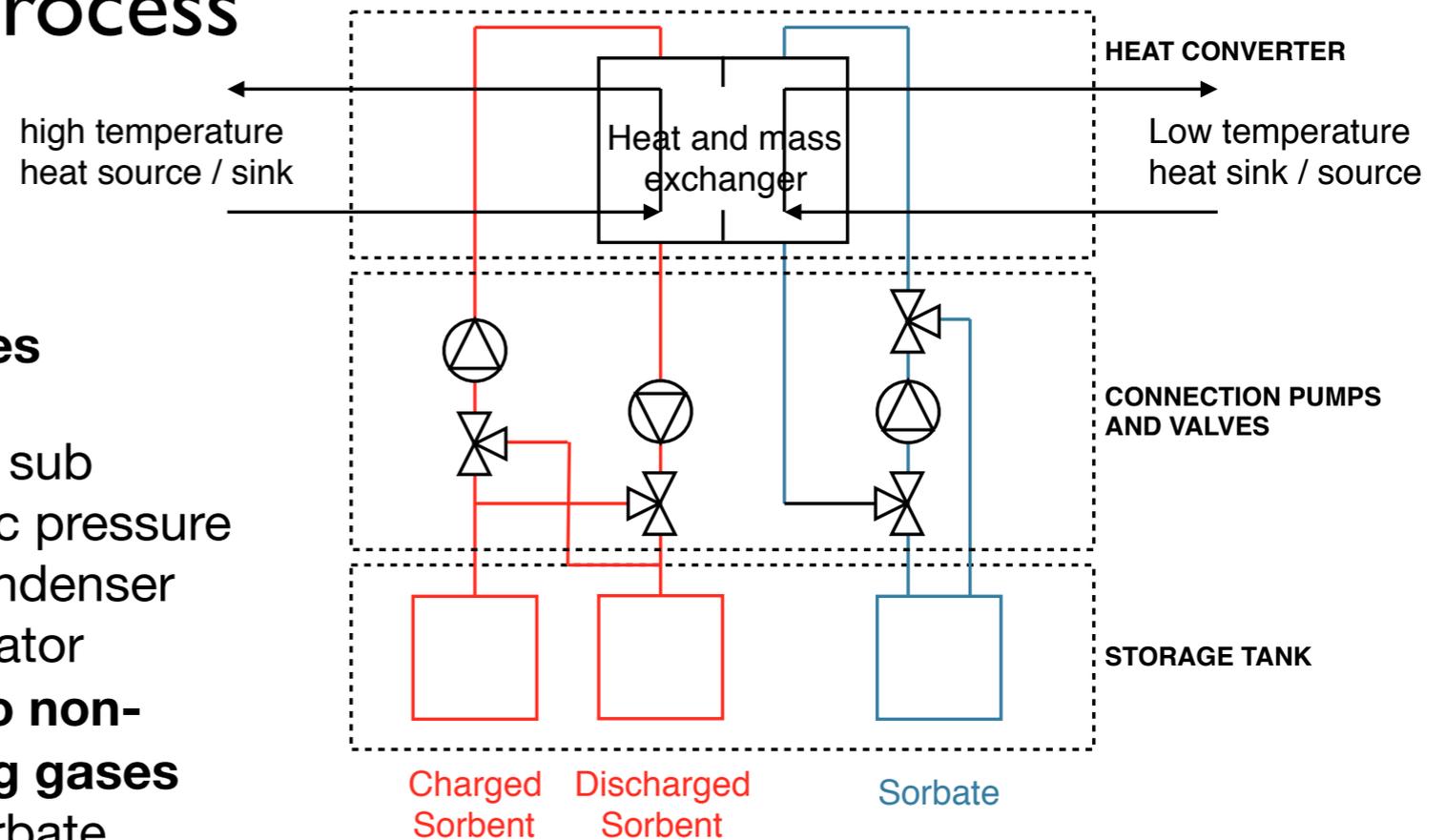
PROS and CONS

# Basic sorption heat storage processes



Fumey B, Weber R, Baldini L. Sorption based long-term thermal energy storage – Process classification and analysis of performance limitations: A review. Renewable and Sustainable Energy Reviews 2019;111:57–74

# Closed and transported process



## Advantages

- **increased vapour pressure and density**
- no external fouling
- steady state process
- **continuous charging and discharging**
- capable of single pass and counter flow
- maximum GTL
- **discharge to minimum input temperature**

## Disadvantages

- operates at sub atmospheric pressure
- requires condenser and evaporator
- **sensitive to non-condensing gases**
- requires sorbate storage
- **Increase in complexity, storage vessels and means of transport**

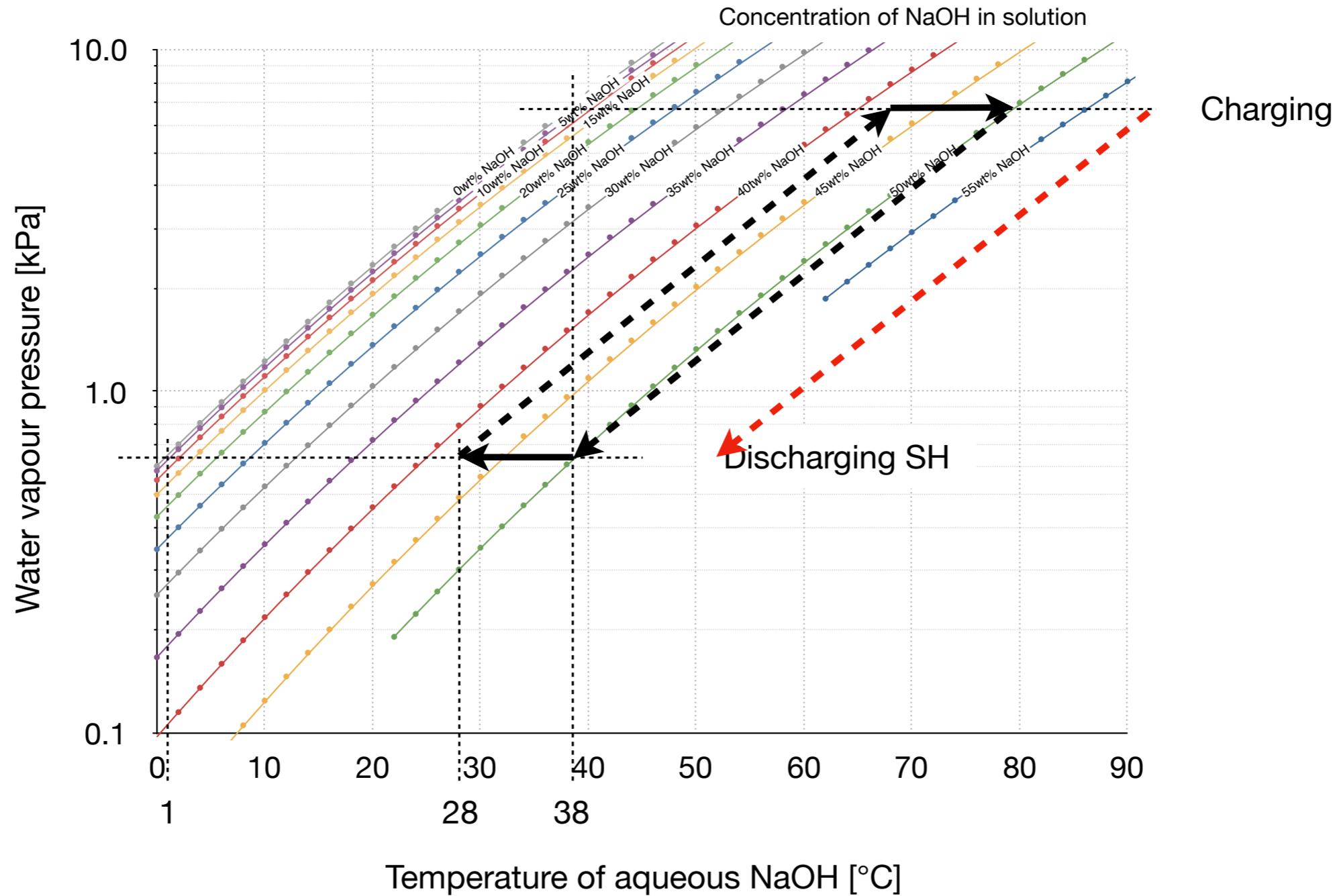
Fumey B, Weber R, Baldini L. Sorption based long-term thermal energy storage – Process classification and analysis of performance limitations: A review. Renewable and Sustainable Energy Reviews 2019;111:57–74

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*Theoretical evaluation*

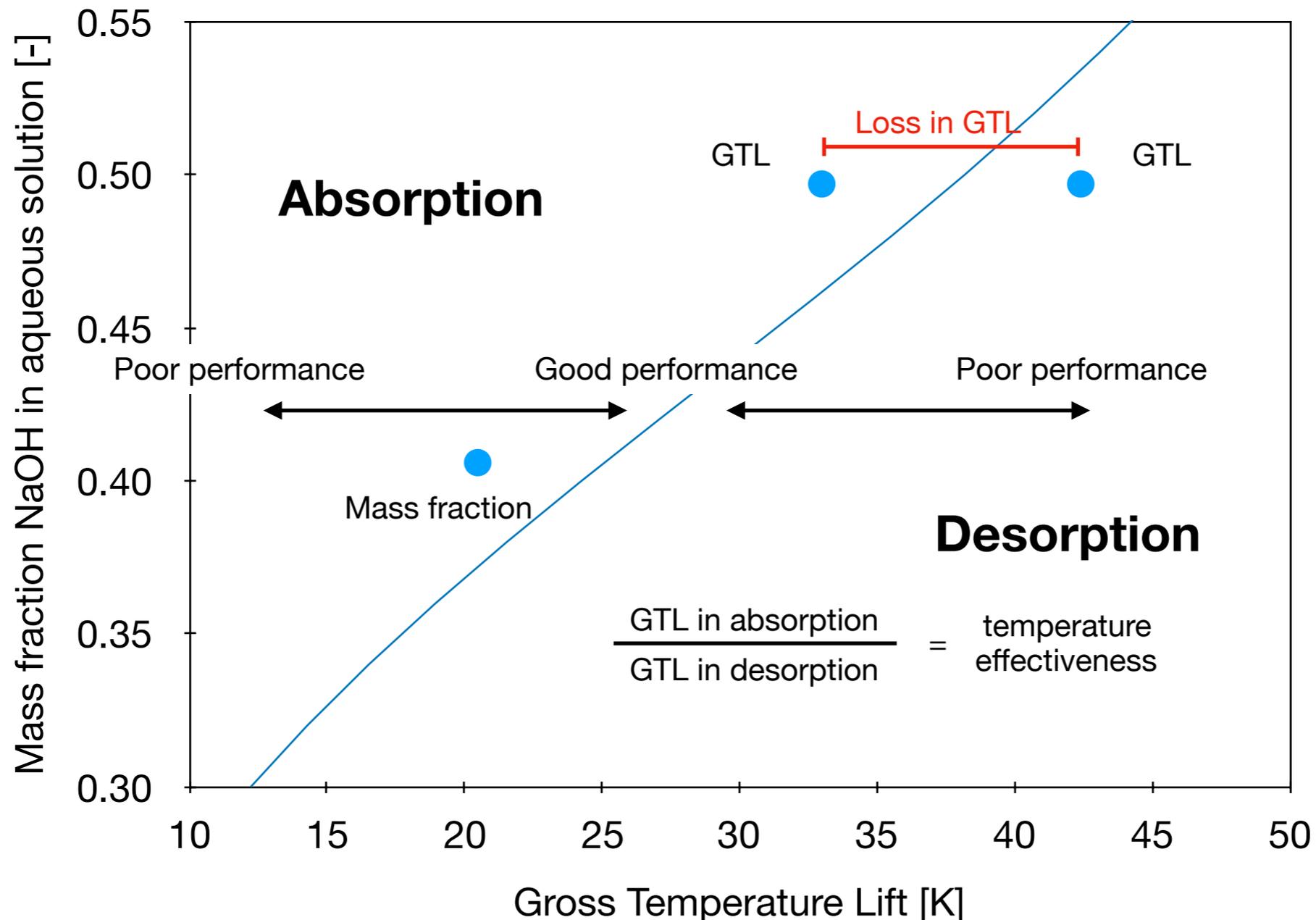
# Aqueous sodium hydroxide



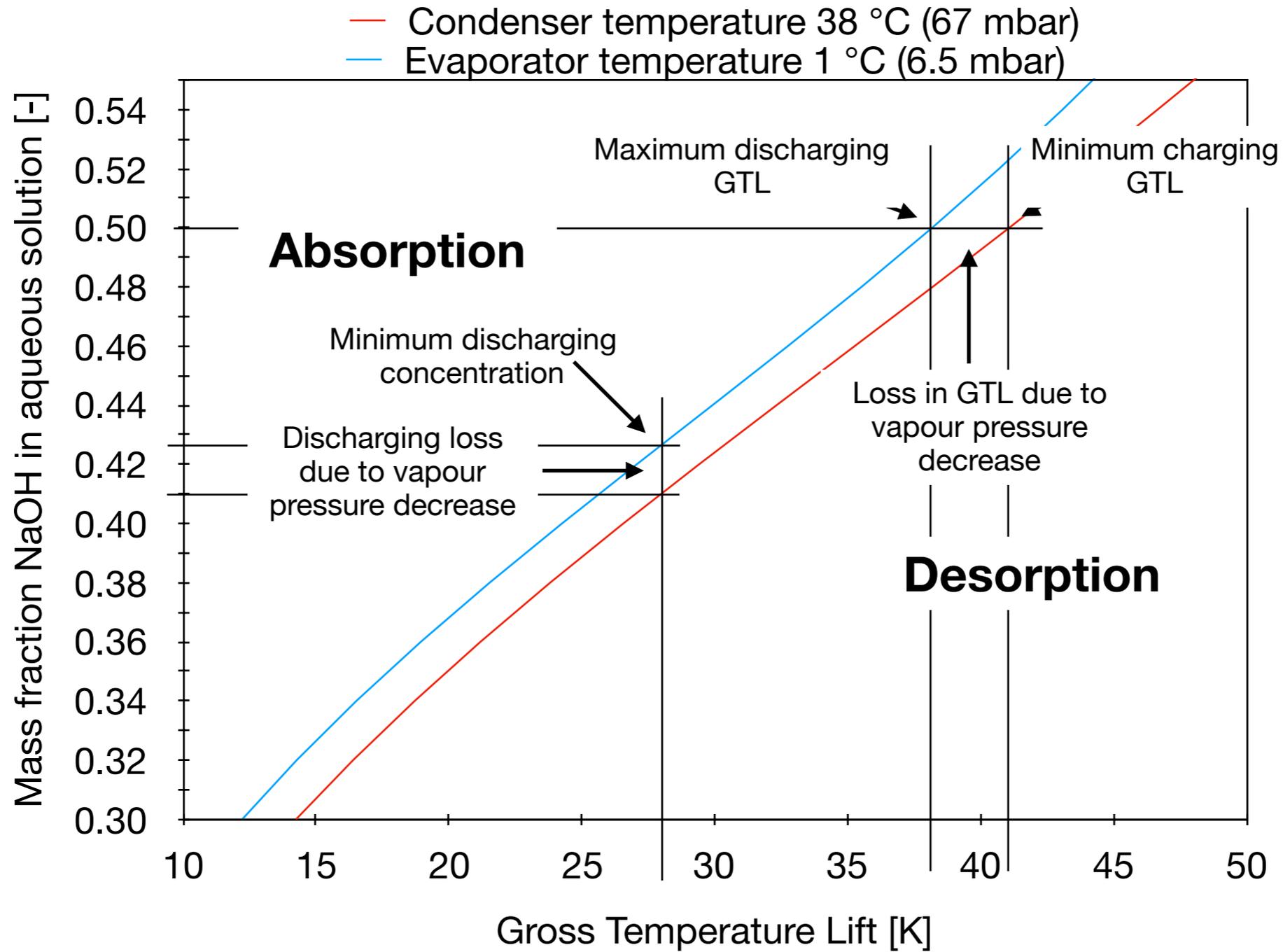
Olsson J, Jernqvist Å, Aly G. Thermophysical properties of aqueous NaOH H<sub>2</sub>O solutions at high concentrations. *Int J Thermophys* 1997;18:779–93.

# Gross temperature lift and temperature effectiveness

— Vapour pressure 8.1 mbar (4 °C)



Fumey B, Weber R, Baldini L. Sorption based long-term thermal energy storage – Process classification and analysis of performance limitations: A review. Renewable and Sustainable Energy Reviews 2019;111:57–74

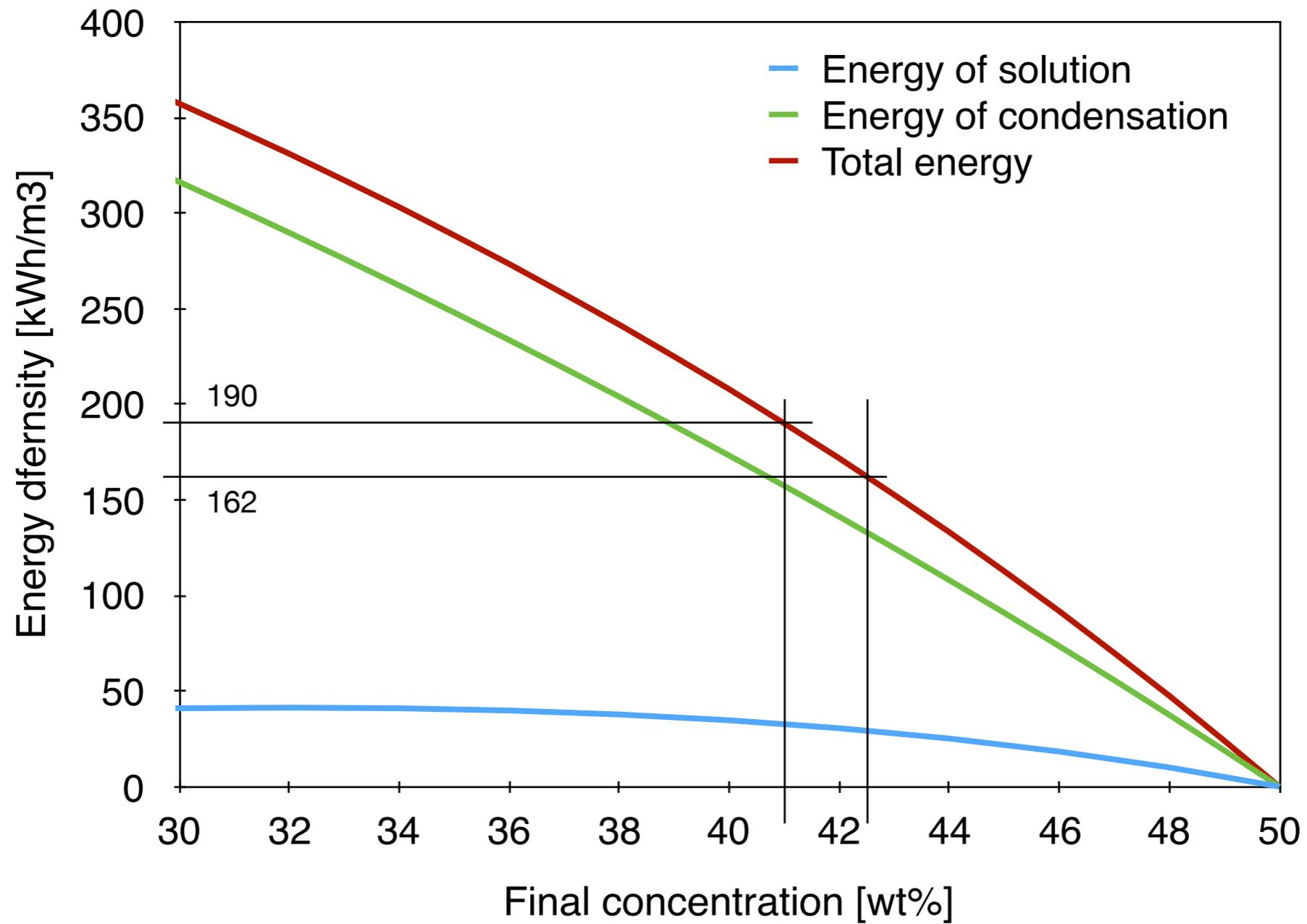


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*Theoretical evaluation*

# Volumetric energy density



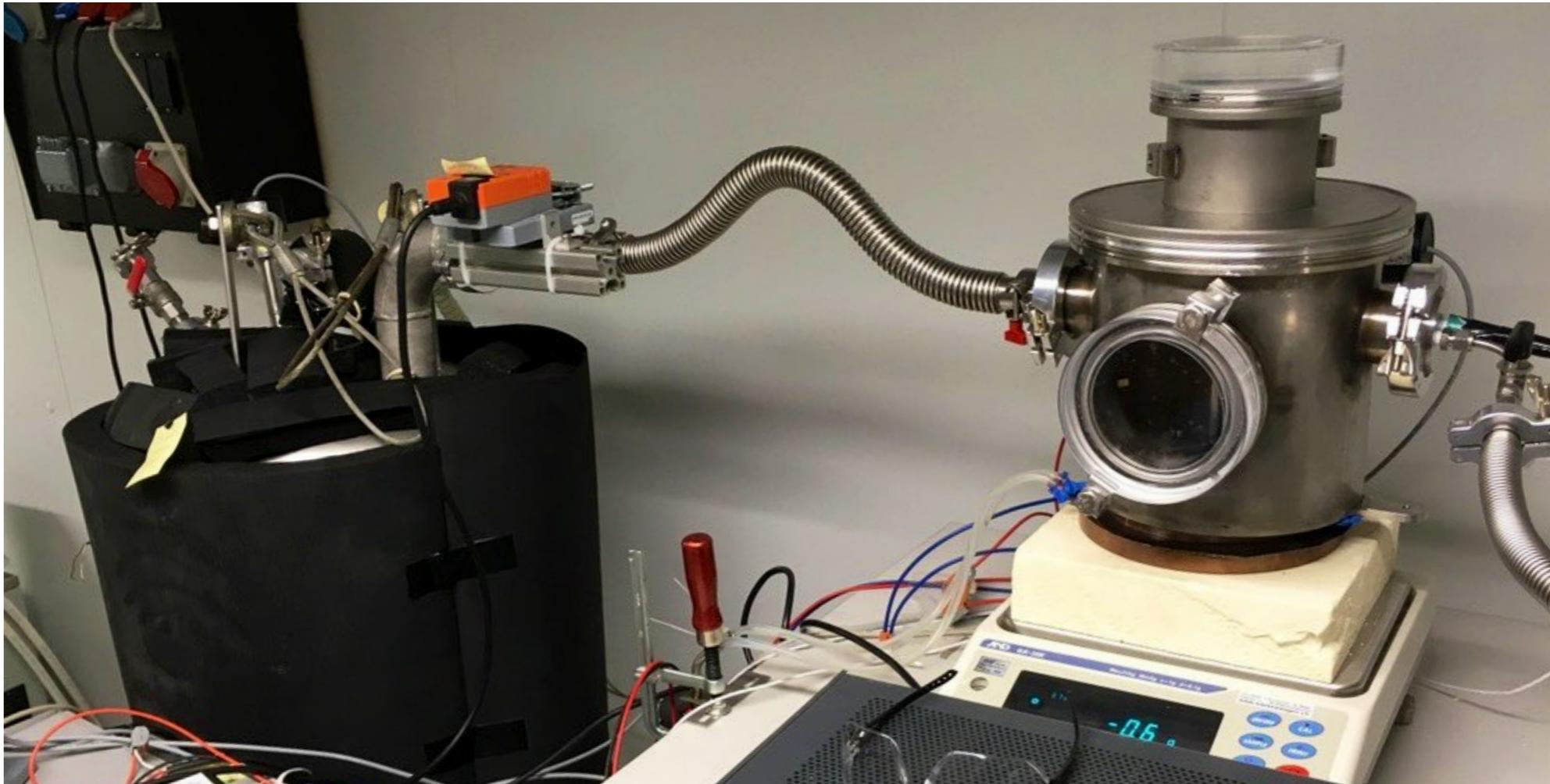
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*mass and heat transport*

# Bulk scale power investigation

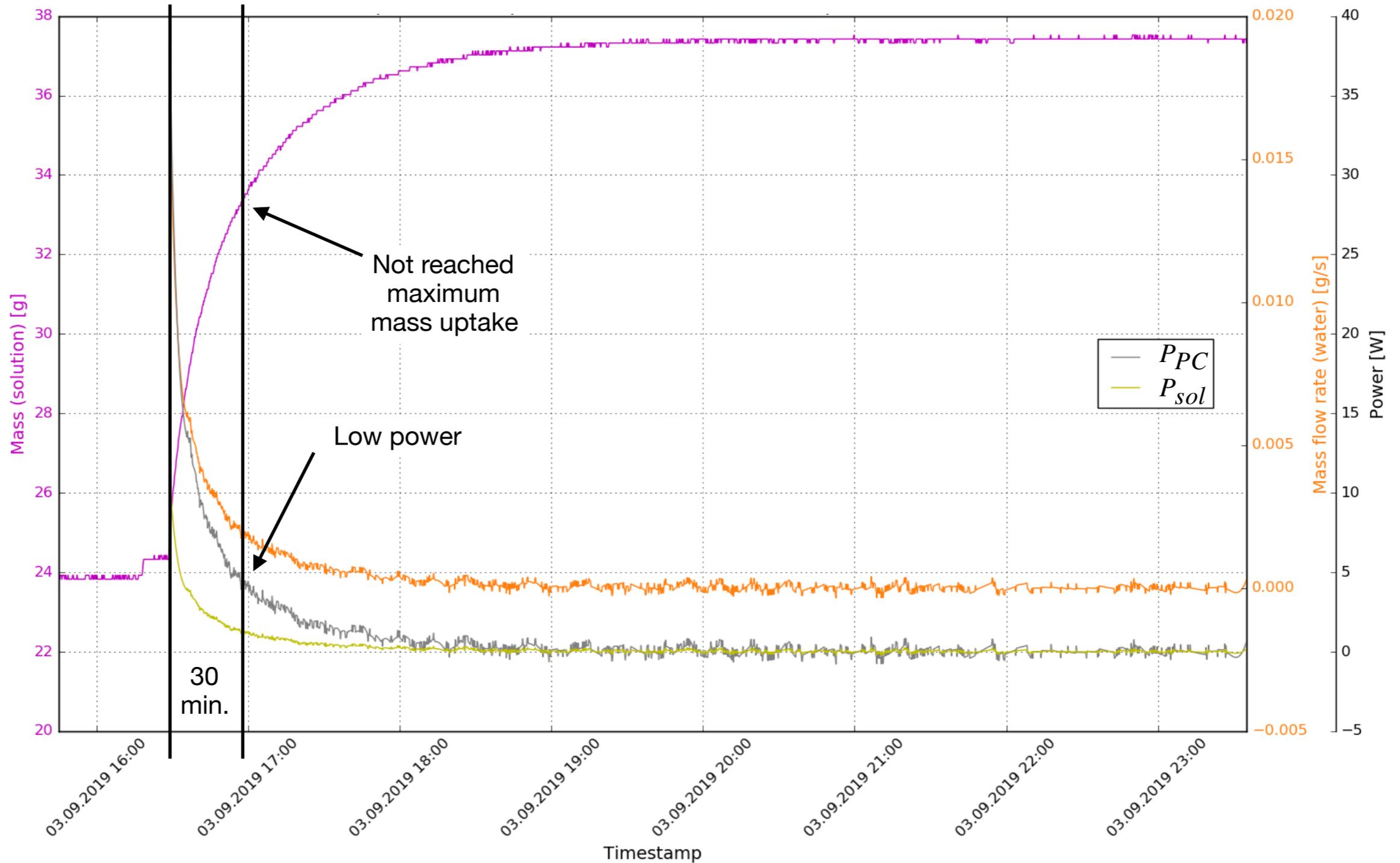
## Vapour connection



Evaporator / Condenser

Absorber / Desorber

# Bulk scale power

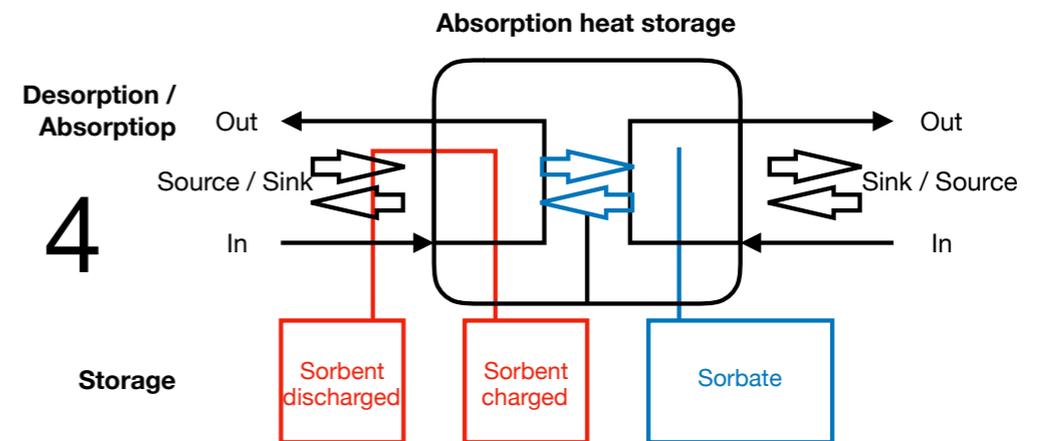
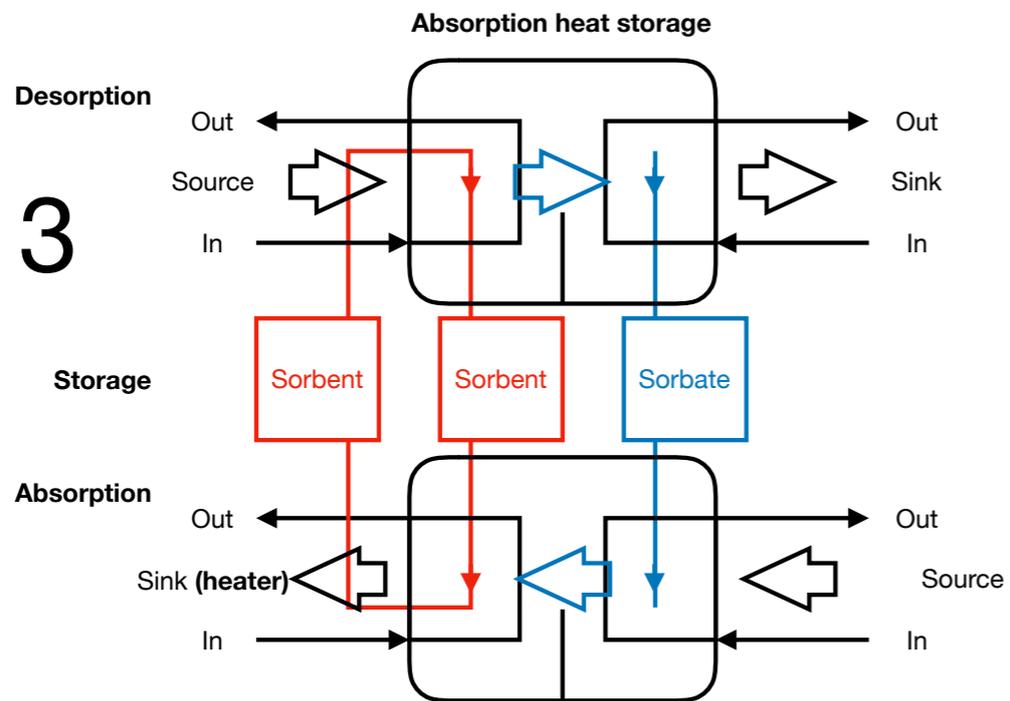
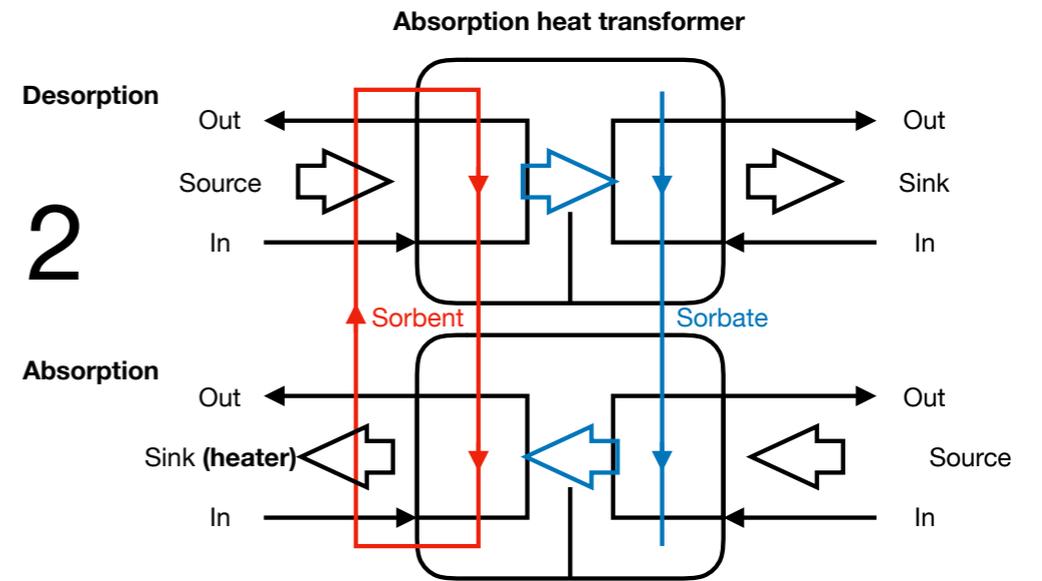
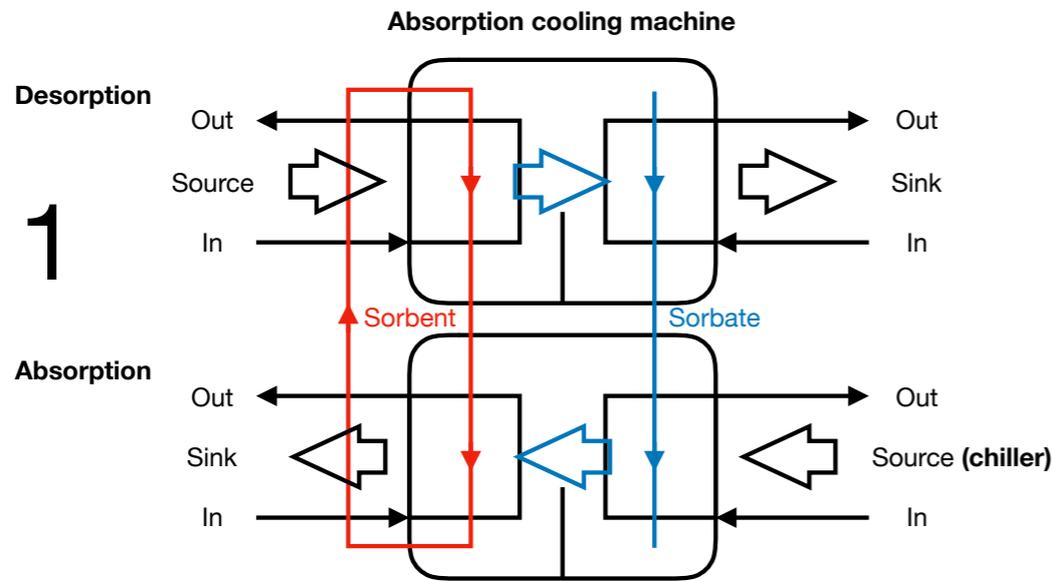


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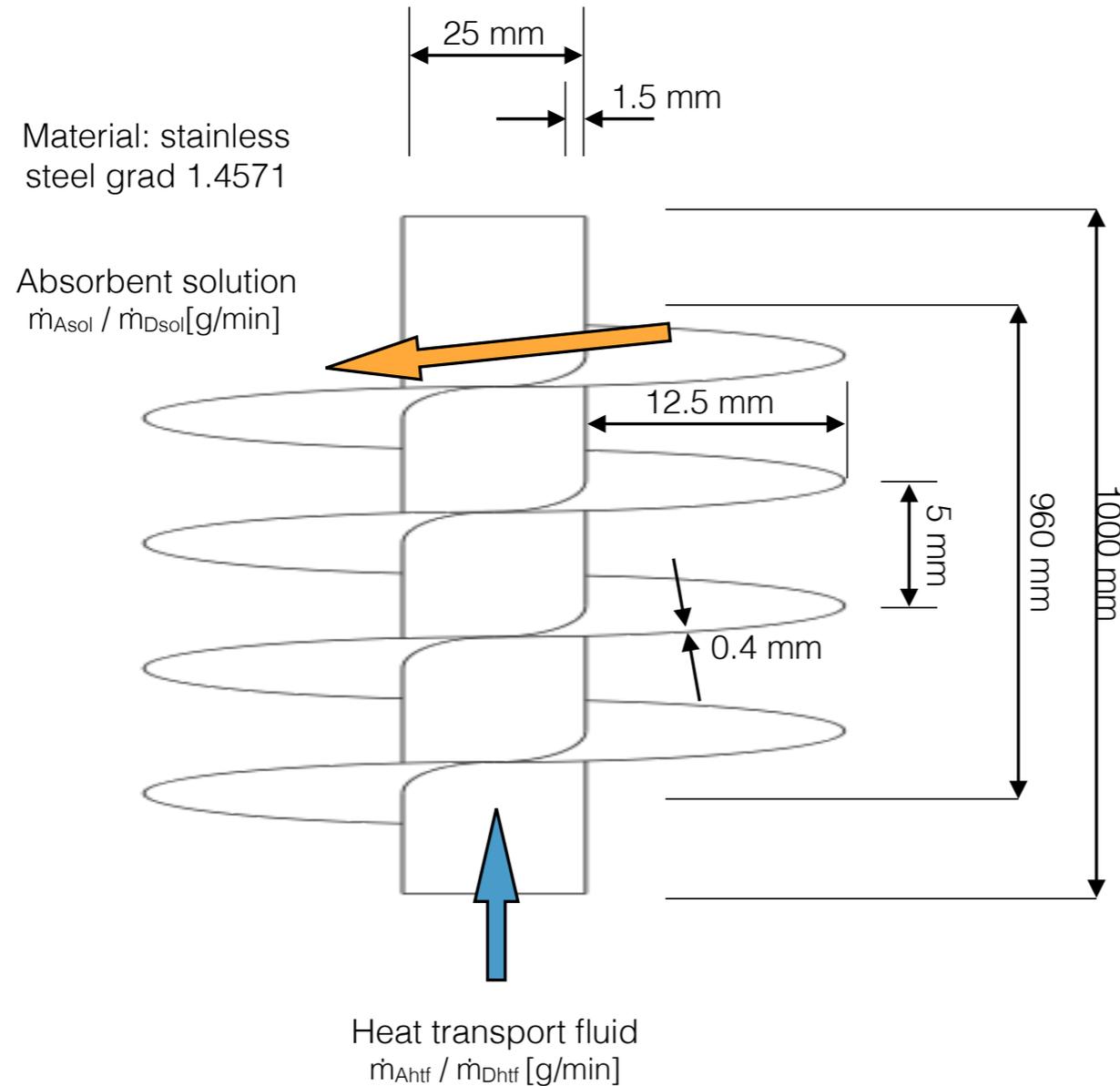
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*Component design*

# Absorption machine comparison



# Heat and mass changer design for sorption heat storage



Fumey B, Weber R, Baldini L. Liquid sorption heat storage – a proof of concept based on lab measurements with a novel spiral finned heat and mass exchanger design. Appl Energy 2017;200:215–25.

# Lab scale HMX

**Absorber /  
Desorber**      **Evaporator /  
Condenser**



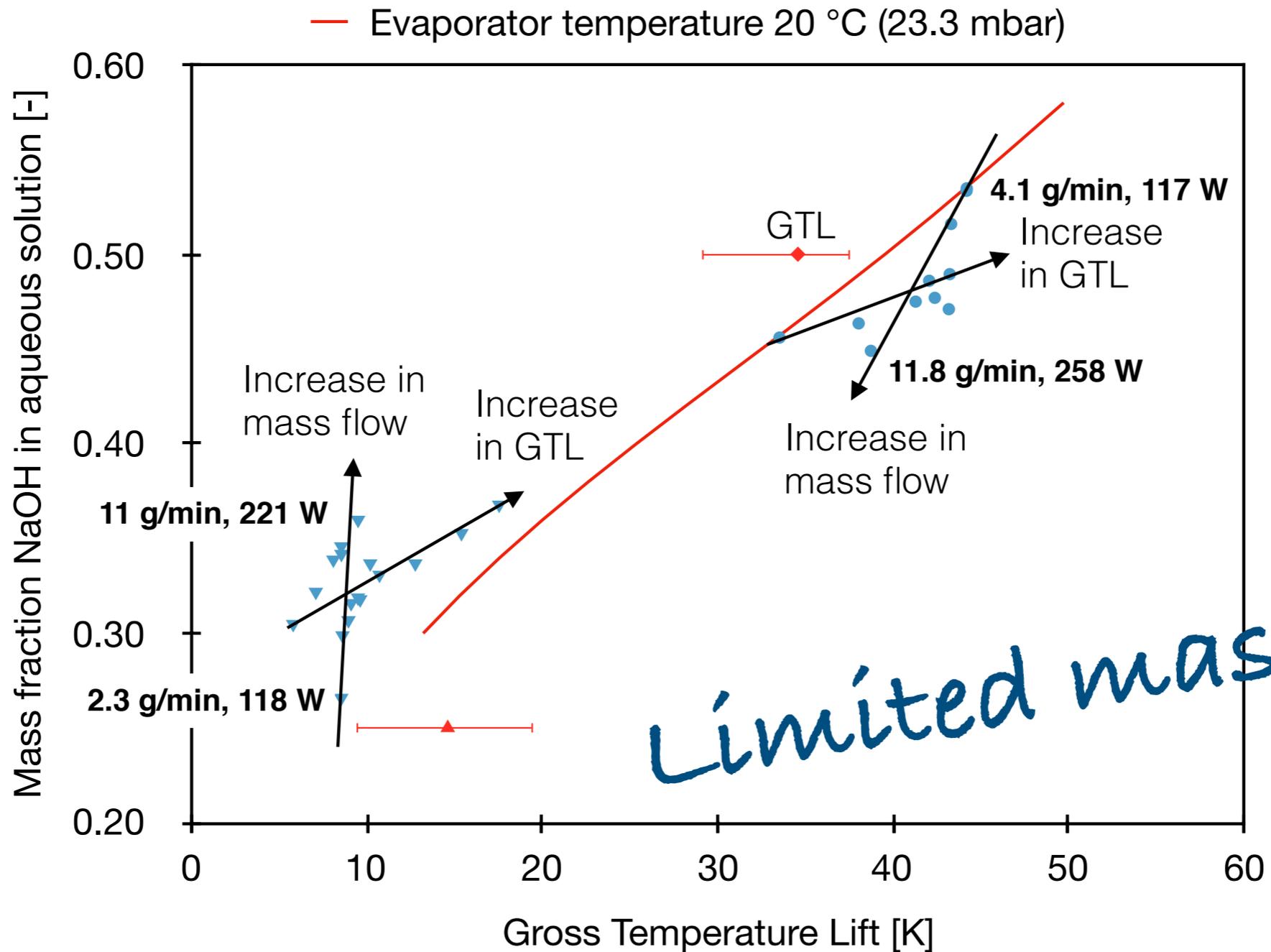
**Vacuum  
lock**

**Monitoring  
equipment**

**Absorbent  
supply**      **Absorbate  
supply**

Fumey B, Weber R, Baldini L. Liquid sorption heat storage – a proof of concept based on lab measurements with a novel spiral finned heat and mass exchanger design. Appl Energy 2017;200:215–25.

# Performance evaluation



Fumey B, Weber R, Baldini L. Liquid sorption heat storage – a proof of concept based on lab measurements with a novel spiral finned heat and mass exchanger design. Appl Energy 2017;200:215–25.

## Conclusion

- Choice of process affects performance.
- To compare sorption systems, uniform testing temperatures are essential.
- Sorption storage requires operation close to the vapour pressure, temperature and concentration equilibrium.